

## Thumb Types

### Straight Thumb

Design that points vertically from the wrist and useful in those areas where gripping is important.



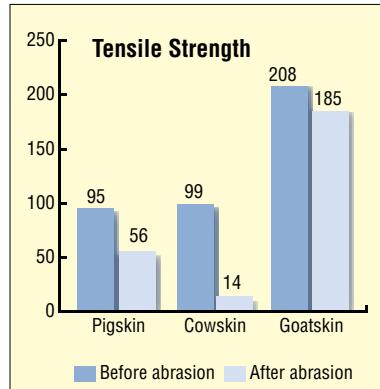
### Wing Thumb

An angled thumb that allows good flexibility. Contains no seam between palm and thumb area.



### Keystone Thumb

Highly flexible thumb that is stitched separately into the palm area, usually with an extra layer of leather.



## Premium Protective Products

Comfort® gloves are quality, heavy duty products. The tough but flexible materials offer exceptional hand protection and superior performance against cuts, abrasions and temperature extremes. Comfort® offers a wide variety of premium gloves to meet specific applications on the job site.

### Goatskin Superiority

- Lanolin oil is naturally present in goatskin. Our unique tanning gives you a supersoft glove that increases comfort while reducing hand fatigue.
- Naturally soft leather means dexterity, tactility, and close touch for those sensitive jobs, such as TIG welding.
- Goatskin durability is renowned! Independent lab tests show that when compared to cow and pig glove leather, goatskin is at least twice as durable than both before abrasion, three times more durable than pig after abrasion, and 10 times more durable than cow after abrasion.
- Tests performed by an independent lab using 80 grit sandpaper after 1600 abrasion cycles.

### Leather Terminology

**Side Split-** The portion of the hide that covers the rib area of the animal. Stronger and more uniform than shoulder leather with fewer imperfections such as scars and weak fibers.

**Shoulder Split-** The portion of the hide from the neck and shoulder of the animal. Fibers tend to be weaker than side split.

**Belly Split-** Comes from the belly portion; it is the least dense and most economical.

**Grain Leather-** Top portion of the hide, smooth, soft and flexible. Used primarily when dexterity is required.

### Materials

**Cowhide-** Offers maximum protection under the most rugged conditions.

**Goatskin-** The natural presence of lanolin in goatskin makes it supersoft and flexible. The pliable goat leather creates dexterity and increased durability.

**Sheepskin-** Soft, durable leather which provides comfort in needs of dexterity and sensitivity.

**Cottons-** Usually knitted or woven fabrics. They provide comfort wear for light to medium duty work. Woven fabrics offer better abrasion resistance and barrier protection against grime. Jersey fabric stretches to fit the hand.

## Cuff Styles

### Knit Wrist

Found on most woven and knit cotton gloves. Comfortable, snug fit that keeps dirt out of gloves.



### Turned Cuff

Leather edge of cuff is turned up inside glove and hemmed to provide extra wear and comfort.



### Safety Cuff

Can easily be shaken off without using the other hand—a safety precaution. Its main purpose is to provide protection to the wrist area.



### Shirred Cuff

Used where easy on and off applications are required. A shirring closure across the back of the lower wrist area is used to hold the glove snugly on the hand.



### Gauntlet Cuff

A longer cuff typically at least 4" long which protects the wrist and forearm.



## Glove Pattern

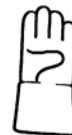
### Gunn Cut

Pattern includes a seam across the base of two middle fingers on palm side.



### Clute Cut

Identified by the absence of a seam across the base of two middle fingers on palm side.



\* Designs and/or specifications of gloves are subject to change without notice.

## Leather Palm, Cowhide & Goat Work Gloves

### Leather Palm Work Gloves



- Quality shoulder/ belly split cowhide.
- Starched safety cuff.

**Part No. 1210:** L

Available in Economy Patch Palm.

**Part No. 1201:** L

**Part No. 1201DB-** Denim Back



- Select shoulder split cowhide.
- Plasticized safety cuff.

**Part No. 1220:** L



- Select shoulder split cowhide.
- 2.5" rubberized safety cuff.

**Part No. 1230:** L



- Premium side split cowhide.
- Heavy safety cuff.

**Part No. 1420:** L



- Premium side split brown cowhide.
- Yellow fabric back.
- Heavy safety cuff.

**Part No. 1610:** L



- Premium side split cowhide.
- Side split reinforced palm and finger.
- Heavy safety cuff.

**Part No. 1421:** L

### Work Gloves



- Winter work glove.
- Premium side split cowhide.
- Fully thermo-lined including cuff.
- Superior warmth and comfort.
- Fabric back.
- Heavy safety cuff.

**Part No. 1242L-R/G:** L



- Premium goat grain leather.
- Heavy safety cuff.

**Part No. 1910T:** L



- Premium leather palm.
- Side split cowhide.
- P.E. safety cuff.
- Full leather back.
- Gunn pattern.
- Wing thumb
- Fleece lined.

**Part No. 1243:** L



- Full leather back work glove.
- Heavy select side split cow leather.
- Sewn with super-strong heat resistant Kevlar® thread.

**Part No. 1717:** XL

## Cotton, Logo, & Driver's Gloves

### Cotton Gloves



- 100% lightweight cotton.
- Unhemmed.
- One size fits all.

**Part No. 4100**



- Premium brown jersey glove.
- Knit wrist protection.
- Multi-purpose glove.
- Heavy duty.
- One size fits all.

**Part No. 5001**



- Plastic dot glove.
- Knit wrist protection.
- Cotton canvas.
- Superior grip.

**Part No. 5120: L**

### Logo Gloves



- Specify which color and logo per dozen gloves ordered.
- Dodge®, Ford®, Chevrolet®, Professional Bull Riders™, John Deere®, Nascar®, NFL™, and NCAA® all available.
- One size fits all.
- Factory drop ship only.

**Part No. WA0022**

### Drivers Gloves



- Pig grain
- Heatrac® insulated
- Keystone thumb

**Part No. 1366: L**



- Hi-visibility pig split leather palm glove
- Heatrac® insulated
- Fluorescent reflective knuckle strap
- Safety cuff with knit wrist

**Part No. 1391: L, XL**



- Quality side split cowhide
- Unlined

**Part No. 2010: S, M, L, XL**



- Premium goat grain leather
- Select shoulder split cowhide
- One piece back
- Unlined

**Part No. 2020T: M, L, XL**



- Premium shock absorbent goat grain leather
- Reinforced suede goatskin palm
- Unlined

**Part No. 2040T: S, M, L, XL**



- Premium goat grain leather
- Unlined

**Part No. 2030T: S, M, L, XL**

Fleece Lined Goatskin Drivers  
**Part No. 2050T: M, L, XL**

## Mechanics & High Temperature Gloves / Mittens

### Mechanics Gloves



- Synthetic leather palm spandex back
- Breathable
- G-Grip™ anti-slip traction patches ensures effortless, secured grip

**Part No. 1950:** S, M, L, XL



- Heavy-duty Impact-X™ knuckle protection with reflective trim.
- Synthetic leather palm spandex back
- Breathable
- G-Grip™ anti-slip traction patches ensures effortless, secured grip

**Part No. 1952:** S, M, L, XL, XXL



- Goatskin palm/spandex back
- Breathable
- G-Grip™ anti-slip traction patches ensures effortless, secured grip
- Neoprene knuckle protection

**Part No. 1955:** S, M, L, XL, XXL



- Pig grain palm/spandex back
- Breathable
- G-Grip™ anti-slip traction patches ensures effortless, secured grip
- Neoprene knuckle protection

**Part No. 1956:** S, M, L, XL, XXL

### High Temperature Gloves & Mitten



- 14" Clute cut jumbo size heat glove
- Wool/felt lined
- Wing thumb
- Treated fiberglass material

**Part No. 925-15**

Same as 925-15 (above) constructed with a blended Kevlar® fabric.

**Part No. 960-15**



- 14" Clute cut glove
- Leather reinforced palm & thumb
- Wool/felt lined
- Wing thumb
- Treated fiberglass material

**Part No. 925-17**



- 14" Gunn cut fully welted glove
- 100% wool lined to wrist
- Aluminized leather, one-piece back
- Wing thumb
- Protects against reflected heat

**Part No. 925-72**



- 14" length reversible mitten
- Provides "double wear" life
- Wool/felt lined
- Treated fiberglass material

**Part No. 925-13**



- Kevlar® brand fiber
- Cotton inside
- 7-gauge knit with palm coat

**Part No. 9368:** S, L

## Premium Hot Mill & Welding Gloves

### Premium Hot Mill Gloves



- 24 oz
  - Band top
  - Nap out
  - 2" cuff
- Part No. 6210: L**



- Gauntlet cuff
  - 24 oz
  - Nap out
  - 4.5" cuff
- Part No. 6220: L**



- Band top
  - Burlap lined
  - 32 oz
  - Heavy duty
  - Nap out
  - 2" cuff
- Part No. 6230: L**



- Gauntlet cuff
  - Burlap lined
  - 32 oz
  - Heavy duty
  - Nap out
  - 4.5" cuff
- Part No. 6240: L**

### Welding Gloves



- Blue shoulder split cowhide
  - Reinforced palm
  - Fully welted finger tips
  - Complete sock lined
- Part No. 1413T**



- Rust, 18" cowhide, sewn with Kevlar®
  - Protects forearm to elbow
  - Reinforced palm, Velcro® strap cuff
  - Airfoam® insulated back
- Part No. 1468**



- TIG kidskin welder's glove
  - Unlined
  - Long cuff
- Part No. 1600-6: XL**



- Split cow welder gloves
  - Select shoulder leather
  - Sewn with Kevlar®
  - Reinforced straight thumb
  - Black cotton drill cuff lining
- Part No. 4320**



- Gray quality shoulder/ belly split cowhide
  - Full Fleece palm lining
- Part No. 4910B:L**



- 14" red shoulder split cowhide
  - Reinforced palm
  - Fully welted finger tips
  - Complete sock lined
- Part No. 4922B: Bulk**



- Premium shoulder brown split cowhide
  - Reinforced thumb strap protection
  - Sewn with Kevlar®
  - Full palm lining
  - Heavy duty
- Part No. 4930T:L**



- Side split cowhide.
  - Reinforced thumb guard and strap protection
  - Sewn with Kevlar™
  - Gunn pattern.
  - Wing thumb.
  - Fully welted, turned cuff.
  - Extra heavy duty foam and fleece lining.
- Part No. 4970T**

## Welding Gloves / Back Hand Pads

### Welding Gloves



- 14" Gunn cut welding glove
- Continuous one piece back
- Synthetic lining
- Fully welted
- Wing thumb and turned cuff

**Part No. 920-10**



- 13" Gunn cut glove
- Continuous one piece back
- Synthetic lining
- Thumb, index finger and outside seam welted
- Wing thumb and turned cuff

**Part No. 920-11**



- Clute cut, flame retardant terry cloth glove
- Designed specifically for welders
- Protects against heat, cuts and abrasions

**Part No. 920-20**



- Ladies welding glove
- Blue 12" Gunn cut
- Synthetic lining
- Fully welted
- Wing thumb and turned cuff

**Part No. 920-24**



- 14" Clute cut welding glove
- Continuous one piece back
- 100% wool lined to wrist
- Fully welted
- Wing thumb and turned cuff

**Part No. 920-5**



- 13" Gunn cut welding glove
- Continuous one piece back
- Synthetic lining
- Thumb and index finger welted
- Wing thumb and turned cuff

**Part No. 920-60**



- Blue 14" Gunn cut welding glove
- Continuous one piece back
- Synthetic lining with fully welted lock stitch construction
- Wing thumb and turned cuff

**Part No. 921-5**



- Black 14" Gunn cut glove
- Aluminumized leather one-piece back and thumb to protect against direct and reflected heat
- Cowhide palm, fully welted
- Wing thumb and turned cuff

**Part No. 925-70**



### Glove Accessories



#### Back Hand Pads

- Protects the back of welder's glove from weld spatter and high radiant heat.
- Increases the life of your glove.
- Helps you to weld longer when exposed to high radiant heat.

**Part No. 920-75-** Single layer protection

**Part No. 920-85-** Double layer protection



### Aluminized Weld-O-Glass Back Hand Pad

Protects the back of welder's glove from weld spatter and high radiant heat. Increases the life of your glove. Helps you to weld longer when exposed to high radiant heat. Provides good mobility for gloved hand. Double layer protection—Wilson Weld-O-Glass 2600 AMA on top and a high temperature glass fabric on the bottom. Sewn and riveted for added durability.

**Part No. BHP06**



## MIG / TIG Gloves



- Premium goat grain leather
  - Premium select shoulder split cowhide safety cuff
  - Straight thumb
  - Clute cut
- Part No. 4510:** L, XL



- Extremely soft suede
  - Premium select shoulder split cowhide safety cuff
  - Sewn with Kevlar®
  - Straight thumb
  - Gunn cut
- Part No. 4520T:** S, M, L, XL



- Extremely soft suede
  - Premium select shoulder split cowhide gauntlet cuff
  - Sewn with Kevlar®
  - Straight thumb
  - Turned cuff
  - Gunn cut
- Part No. 4530T:** M, L, XL



- Premium goat grain leather
  - Premium select shoulder split cowhide on safety cuff, back of palm and thumb
  - Sewn with Kevlar®
  - Straight thumb
  - Gunn cut
- Part No. 4540T:** S, M, L, XL



- Premium goat grain leather
  - Premium select shoulder split cowhide safety cuff
  - Sewn with Kevlar®
  - Straight thumb
  - Gunn cut
- Part No. 4560T:** S, M, L, XL



- Premium goat grain leather
  - Premium shoulder split cowhide gauntlet cuff
  - Sewn with Kevlar®
  - Wing thumb
  - Turned cuff
  - Heavy duty
  - Gunn cut
- Part No. 4570T:** S, M, L, XL



- Premium sheep leather
  - Premium shoulder split cowhide gauntlet cuff
  - Sewn with Kevlar®
  - Wing thumb
  - Turned cuff
  - Heavy duty
  - Gunn cut
- Part No. 4580T:** M, L

## TIG Gloves



- Gunn cut TIG welding glove
  - Made from full grain, light weight pigskin
  - 4" cuff, straight thumb
  - Unlined
- Part No. 920-16**



- Gunn cut TIG welding glove
  - Light weight, soft, pliable
  - Cork colored deerskin
  - Wing thumb
  - Unlined
- Part No. 920-17:** S, M, L, XL



- Gunn cut TIG welding glove
  - Pearl grain sheepskin palm and straight thumb
  - Buck tan cowhide back and 2-1/2" buck tan cuff
  - Unlined
- Part No. 920-18**



- Gunn cut TIG welding glove
  - Light weight, extra soft, pliable
  - Pearl Cape-skin leather
  - Wing thumb
  - Unlined
- Part No. 920-19:** S, M, L, XL

## Variety Gloves

### Flaming Eagle Welder's Glove

- Premium cow hide, split leather, black welder's glove is fully lined for extra protection from the heat associated with welding
- Gauntlet cuff allows for additional arm protection as well as easy glove removal
- White flame eagle design rises from the legendary Harley-Davidson® Bar and Shield logo patch

Sizes: L, XL

Part No. HDPFWLD-BK



### #1 Racing Mechanic's Glove

- Orange racing stripe design
- General maintenance work glove keeps hands clean and safe from incidental abrasion
- Black stretch-knit back and velcro wrist
- #1 Racing patch features the Harley-Davidson® Bar and Shield logo

Sizes: S, M, L, XL

Part No. HDMECH-1



### Cut-Resistant, Knit Work Glove

- Black Kevlar® knit shell offers exceptional cut, slash and abrasion resistance
- Premium leather palm and thumb crotch provides solid abrasion resistance and improved grip in wet and oily applications
- Features the legendary Harley-Davidson® Bar and Shield logo patch and knuckle rivets

Sizes: Men's, Ladies, Jumbo

Part No. HDKV18-50



### Ride Free Welder's Glove

- Premium cow hide, split leather, orange and black welder's glove is fully lined for extra protection from the heat associated with welding
- Gauntlet cuff allows for additional arm protection as well as easy glove removal
- Harley-Davidson® "Ride Free" patch sewn onto cuff of glove

Sizes: L, XL

Part No. HDPFWLDBK/OR



### Flames Mechanic's Glove

- Orange and yellow flames make this mechanic's glove really hot!
- General maintenance work glove keeps hands clean and safe from incidental abrasion
- Reflective Harley-Davidson® Bar and Shield logo patch

Sizes: S, M, L, XL

Part No. HDMECH-FL



### Cut-Resistant, Leather Work Glove

- Full Kevlar® lining coupled with premium grade leather offers serious hand protection with double-lock Kevlar® stitching for added reinforcement
- Gloves offer exceptional cut, slash, abrasion and heat resistance
- Black glove with Harley-Davidson® Bar and Shield logo and orange flames on cuff

Sizes: Men's, Ladies, Jumbo

Part No. HDKV224D



### Rubber Dipped Knit Glove

- Sleek, black poly/cotton knit shell is comfortable and breathable for extended wear while the dipped, natural rubber coating aids in abrasion and puncture resistance, providing grip in both wet and dry applications
- Features the legendary Harley-Davidson® Bar and Shield logo patch

Sizes: S, M, L, XL

Part No. HDG200



### Spectra-Lined Leather Glove

- Premium grade, black leather glove has elastic on backside of cuff for superior fit and comfort
- Spectra Guard™ liner provides excellent cut and slash protection
- Reflective cording sewn into side palm for maximum visibility
- Features Harley-Davidson® bar and shield logo in reflective embroidery

Sizes: S, M, L, XL

Part No. HDLE1050



## Ergonomic Hand and Wrist Protection



- For vibration protection.
- Fingerless poly-cotton fabric liner with VEP padding in the palm and index finger.
- For pneumatic and electric hand tool use.
- Available in S, M, L, XL.

Part No. 502-00



- For impact, vibration and repetitive strain protection.
- Fingerless nylon lycra and leather glove with VEP padding in the palm, thumb, and web area. Detachable leather wrist support.
- For heavy industrial use, jackhammer, grinder, and impact tools.
- Available in M, L, XL.

Part No. 704-20

## Anti-Vibration Gloves



Part No. 0422



Part No. 0423



Part No. 0424



Part No. 0425



Part No. 0430



Part No. 0440



Part No. 0443

Part No.	Glove Description	V.E.P.P.-Vibration & Impact Prevention	Optimally Suited For
0422	Terry back AV gel (S, M, L, XL)	Palm, index finger, lower thumb	Impact power tools, sanders, small power tools
0423	Spotted Goatskin gel	Palm, side of hand, thumb/web area/ lower thumb	Impact power tools, sanders, small power tools
0424	Suede/terry gel	Palm, side and back of hand, thumb/web area, lower thumb	Medium to high impact tools, power tools, general industry
0425	Deluxe AV gel (S, M, L, XL)	Palm, index finger, full thumb	Medium to high impact tools, power tools, general industry
0430	General purpose AV gel	Palm, thumb/web area, lower thumb	Jack hammers, grinders, heavy industrial use. Especially for tools that require thumb/index finger grip and repetitive motion.
0440	Ultra AV gel with wrist support	Palm, index finger, full thumb	Jack hammers, grinders, heavy industry. Any repetitive motion combined with vibration.
0443	Amara gel with wrist support	Palm, lower thumb	Impact power tools, sanders, small power tools

## Extrication Gloves

- Puncture and abrasion resistant Kevlar® palm and finger protectors provide for a safe, firm grip while maintaining dexterity.
- Amara palm and finger material won't slip when wet or harden after drying and is not affected by hydraulic fluids.
- Reflective knuckle area provides an added measure of visibility and safety.
- Elastic cuffs keep out glass and other potentially dangerous debris.

Part No. 446M (Medium)



## Cold Weather / Waterproof Gloves

- Waterproof pre-stitched breathable glove liner.
- Full fleece lining.
- Kevlar® patches on thumb, palm and fingertips.

Part No. 484W-L (Large)



## Wrist & Forearm Wrap

- Heavy duty breathable elastic.
- One size fits all.
- Full length, lateral, flexible stay.

Part No. 0322 (Right)

Part No. 0323 (Left)



## Cut Resistant Gloves/ Arm Protection

### Carbtex®

A synthetic fiber with extremely high heat and flame resistance. Carbtex® fiber is resistant to radiant energy and complies with NFPA 70E standard for protection from the burn hazards of an electric arc.



- 24 oz. heavyweight terry loop-out
- Continuous cuff
- Green

**Part No. CTX24-C-** Men's  
**Part No. CTX24L-C-** Ladies'  
**Part No. CTX24J-C-** Jumbo



- 24 oz. heavyweight terry loop-in
- 5" flared cuff
- Green

**Part No. TKCTX24-5FL-** Men's  
**Part No. TKCTX24L-5FL-** Ladies'  
**Part No. TKCTX24J-5FL** Jumbo



- 24 oz. heavyweight terry loop-in
- 5" flared cuff
- Full leather palm patch
- Green

**Part No. TKCTX24-5FL-45-** Men's  
**Part No. TKCTX24L-5FL-45-** Ladies'  
**Part No. TKCTX24J-5FL-45** Jumbo



- 24 oz. heavyweight terry loop-out
- 5" flared cuff
- Green

**Part No. CTX24-5FL-** Men's  
**Part No. CTX24L-5FL-** Ladies'  
**Part No. CTX24J-5FL-** Jumbo



- 7 cut, standard weight Carbtex® seamless knit
- Green

**Part No. CTX20-** Men's  
**Part No. CTX20L-** Ladies'  
**Part No. CTX20J-** Jumbo



- 21" woven Carbtex®
- Para-aramid sleeve provides superior arm protection
- Elastic cuff
- Green/ yellow

**Part No. CTX-21:** S, M, L

### Atlas Fit®

Natural rubber palm extends over back of hand to provide extra protection for fingers and knuckles. Also available with nitrile palm coating for excellent cut, slash, snag, puncture and abrasion resistance and for grip in oily applications.

- 10 cut, medium weight gray cotton/polyester shell
- Blue natural rubber\* palm and fingertip coating

**Part No. 300:** S, M, L, XL



\* This product contains natural rubber/latex which may cause allergies in some individuals. These allergies can lead to serious illness or death. If an allergic reaction occurs (skin rashes, hives, flushing, itching, nasal, eye, or sinus symptoms, shortness of breath, asthma or shock), stop using this product immediately and consult a medical provider.

### Junk Yard Dog®

Exceptional cut, slash and abrasion resistance for the toughest industrial applications. 100% Kevlar® shell is five times stronger than steel on an equal weight basis.

- 7 cut, standard weight
- 100% Kevlar®
- Full premium leather palm
- Reinforced thumb crotch

**Part No. KV18A-100-50-** Men's  
**Part No. KV18AL-100-50-** Ladies'  
**Part No. KV18AJ-100-50-** Jumbo

